



RAINBOW

SUPERMARINE

PRODUCT NUMBER	SP-60 (OF-53) / SP-61 (OF-51) / SP-65 (OF-56) / SP-74		
TYPE	A finish paint based on long oil alkyd resin with weather resistant pigment.		
USES	Topcoat for superstructures, steel structures, deck fittings, interior rooms and woodworks.		
CHARACTERISTICS	<ol style="list-style-type: none">1. Good appearance and gloss retention..2. Good abrasion and weather resistance.3. Good adhesion to oleoresinous and chlorinated rubber primers.4. Capable of with-standing temperature up to 80°C (176°F).5. Good resistance to oil and water.6. Easy application.		
FINISH	Gloss		
COLOR	SP-60 (OF-53) : # 30 / SP-61 (OF-51) : White SP-65 (OF-56) : Desired colors / SP-74 : Desired colors		
FLASH POINT	Above 25°C (77°F)		
SPECIFIC GRAVITY	Above 1.1 Kg/L		
VISCOSITY	70 ~ 90 KU (25°C)		
DRYING TIME	Set-to-touch 3 hrs.	Dry hard	15 hrs. (25°C)
OPTIMUM FILM THICKNESS	Wet 70 microns (2.8 mil)	Dry	35 microns (1.4 mil)
THEORETICAL COVERAGE	54.9 m ² /Gal	14.5 m ² /L	13.2 m ² /Kg
OVERCOATING INTERVALS	Min. 24 hrs. (25°C)		
VOLUME SOLIDS	Above 50 %		
THINNER	No.805 Paint Thinner (OM-07)		
THINNING RATE	5~10 % (cleaning tools excluded)		
PRECEDING COATS	SP-54 High Red Lead Primer (OP-91) SP-55 Zinc Chromate Primer (OP-93) SP-56 Red Oxide Primer (OP-95) No.920 LZI Primer (OP-94)		
STORAGE SHELF LIFE	Minimum 1 year under normal storage conditions.		
APPLICATION METHOD	Airless Spray, Brush, Roller		
FOR AIRLESS SPRAY	Tip Size	Graco 621, 721	
	Air Pressure	3~5 Kg/cm ²	
	Pump Ratio	45 : 1 or 33 : 1	

EPDM72OF51XX V1.2

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