



RAINBOW

SYNTHETIC ALKYD VARNISH

PRODUCT NUMBER	604
TYPE	The synthetic varnish based on middle-oil alkyd resin and special resin.
USES	Used for wooden appliances and steel products.
CHARACTERISTICS	<ol style="list-style-type: none">1. Good weather resistance to increase durability of paint film.2. High gloss with good appearance.3. Tough film with good abrasion resistance.
APPEARANCE	Transparent liquid
MASS DENSITY	Above 0.85 Kg/L
VISCOSITY	55~65 KU (25°C)
DRYING TIME (25 °C)	Set-to-touch 1 hr. Dry hard 4 hrs. (25°C)
OPTIMUM FILM THICKNESS	Wet 50 microns Dry 25 microns
THEORETICAL COVERAGE	75.7 m ² /Gal 20.0 m ² /L 23.5 m ² /Kg
OVERCOATING INTERVALS	Min. 8 hrs.
VOLUME SOLIDS	Above 50%
THINNER	No.805 Paint Thinner (OM-07)
THINNER RATE	0~5% (cleaning tools excluded)
PRECEDING COATS	Rainbow Ready-Mixed Paints
STORAGE SHELF LIFE	Minimum 1 year under normal storage conditions.
APPLICATION METHOD	Brush, Spray.
NOTE	<ol style="list-style-type: none">1. Adhered moisture, grease, and rust on the substrate must be removed thoroughly.2. Avoid applying to insufficient drying of previous paint coats.

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