



RAINBOW

RAINBOSLIP 1100 SILICONE ELASTOMER TIE COAT

TYPE	Two-component silicone elastomer tie coat for fouling release system.
USES	RAINBOSLIP tie coat. For use at new-building or maintenance.
CHARACTERISTICS	1. An adhesion-promoting coating for RAINBOSLIP 1200 fouling release systems. 2. Fast drying.
COLOR	Yellow
FINISH	Semi-gloss
FLASH POINT	Above 26 °C
SPECIFIC GRAVITY	1.2 KG/L
DRYING TIME (25 °C)	Touch dry in 2 hours. Hard dry in 6 hours.
OPTIMUM FILM THICKNESS	Dry 150 microns (6 mils), Wet 215 microns (8.6 mils)
VOLUME SOLID	70 ± 2 %
THEORETICAL COVERAGE	4.7 m ² /L (150 microns Dry film thickness)
MIXING RATIO	Base: Hardener = 9: 1 (By weight)

OVERCOATING DATA

Substrate Temperature	Overcoated by Rainboslip 1200	
15 °C	Min	24 hrs.
	Max	48 hrs.
25 °C	Min	16 hrs.
	Max	48 hrs.
35 °C	Min	12 hrs.
	Max	48 hrs.

POT LIFE (25 °C)	1 hour after addition of hardener
THINNER	Not recommended. If necessary, cleaning and thinning can be done using No. 807 xylene.
PRECEDING COATS	RAINBOPRIME 810 and others manufacturer recommend.
STORAGE SHELF LIFE	1 year for Base and Hardener when stored at cool and dry condition.
FOR AIRLESS SPRAY	Tip size 0.019" ~ 0.021" Air Pressure above 6 kg/cm ² Pump Ratio 45 : 1 or greater
APPLICATION METHOD	Airless Spray. Roller and Brush (for small area repair).

NOTE	<ol style="list-style-type: none">1. For application the necessary health precautions must be observed. Open drum just before use.2. Stir the base well for 5 minutes before use. Add the hardener to the base and stir thoroughly for at least 5 minutes to ensure mixing well before use.3. To prevent contamination, it is necessary to thoroughly clean all equipment before use and prior to reusing with other coatings.4. The application of the coating system procedure should be followed according to the recommended guidelines provided by YUNG CHI.
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EPDM301100XX V1.5

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