



RAINBOW

SOLVENT-BASED ACRYLIC PRIMER

PRODUCT NUMBER	404
TYPE	The solvent-based acrylic primer for exterior wall based on alkalis resistant acrylic resin with alkali resistant pigment and filler.
USES	Used for cement products.
CHARACTERISTICS	<ol style="list-style-type: none">1. Fast drying and good workability.2. Excellent adhesion.3. Excellent resistance to alkalis.
GLOSS	Flat
COLOR	White
HIDING POWER	Above 7 m ² /L
MASS DENSITY	Above 1.4 Kg/L
VISCOSITY	85~105 KU (25°C)
DRYING TIME	Set-to-touch 1/2 hr. Dry hard 1 1/2 hrs. (25°C)
OPTIMUM FILM THICKNESS	Wet 80 microns Dry 40 microns
THEORETICAL COVERAGE	47.0 m ² /Gal 12.5 m ² /L
OVERCOATING INTERVALS	Min. 3 hrs. (25°C)
NON-VOLATILE CONTENT	Above 60%
THINNER	NO.807 Xylene
THINNING RATE	5~10%
PRECEDING COATS	NO.401 Solvent-based Acrylic Paint NO.416 Solvent-based Acrylic Paint NO.415 Solvent-based Acrylic Paint NO.402 Solvent-based Acrylic Paint, Clear NO.405 Solvent-based Acrylic Paint
STORAGE SHELF LIFE	Minimum 2 years under normal storage conditions.
APPLICATION METHOD	Spray, Brush, Roller.
NOTE	<ol style="list-style-type: none">1. Before application, stir paint evenly, when the paint is too thick, thinner within specified quantity can be added.2. The moisture content of new constructed cement walls should be under 12% . If not, the application has to wait for 2 or 3 weeks until the wall is dry completely. Otherwise, too much moisture and alkali may affect film's performance and adhesion.3. Adhered moisture, grease, and dirt on substrate must be cleaned thoroughly.

EPDM040404XX V1.2

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