



# RAINBOW

## RAINBOKYD 15

Alkyd Finish

PRODUCT NUMBER	RAINBOKYD 15
TYPE	General purpose gloss paint based on a modified alkyd resin.
CHARACTERISTICS	<ol style="list-style-type: none"><li>1. Good appearance and gloss retention..</li><li>2. Good abrasion and weather resistance.</li><li>3. Good adhesion to oleoresinous and chlorinated rubber primers</li><li>4. Good resistance to oil and water</li><li>5. Easy application</li><li>6. Low-flame spread</li></ol>
GLOSS	Gloss
COLORS	White and various other colours.
VOLATILE ORGANIC COMPOUND CONTENT	VOC 450 (g/l) below
PRODUCT WEIGHT	Above 1.0 kg/L
DRYING TIME	Set-to-touch 2 hrs                      Dry hard 15 hrs (25°C) (35μ)
OPTIMUM FILM THICKNESS	Wet 80μ (Micron)    Dry 35 μ (Micron)
VOLUME SOLID	45 ±2%
THEORETICAL COVERAGE	47.3 m <sup>2</sup> /Gal    12.5 m <sup>2</sup> /L
OVERCOATING TABLE	24 hours or more
THINNER	No.805 Paint Thinner (OM-07)
THINNER RATE	0~2% (by bush and roller)    0~3% (Airless)
RECOMMENDED SPEC.	Please refer the painting specification
SHELF LIFE	Minimum two years under normal storage condition
APPLICATION METHOD	Airless spray, Bush and Roller
NOTE	<ol style="list-style-type: none"><li>1. Adhered water, grease and dust on substrate must be thoroughly clean.</li><li>2. Substrate temperature should be 3°C above dew point, rainy day and relative humidity during application and curing should be below 85%, or job is to be stopped.</li><li>3. Whilst application in the confine space, adequate ventilation must be maintenance.</li></ol>

EPDM3030015X V1.1

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